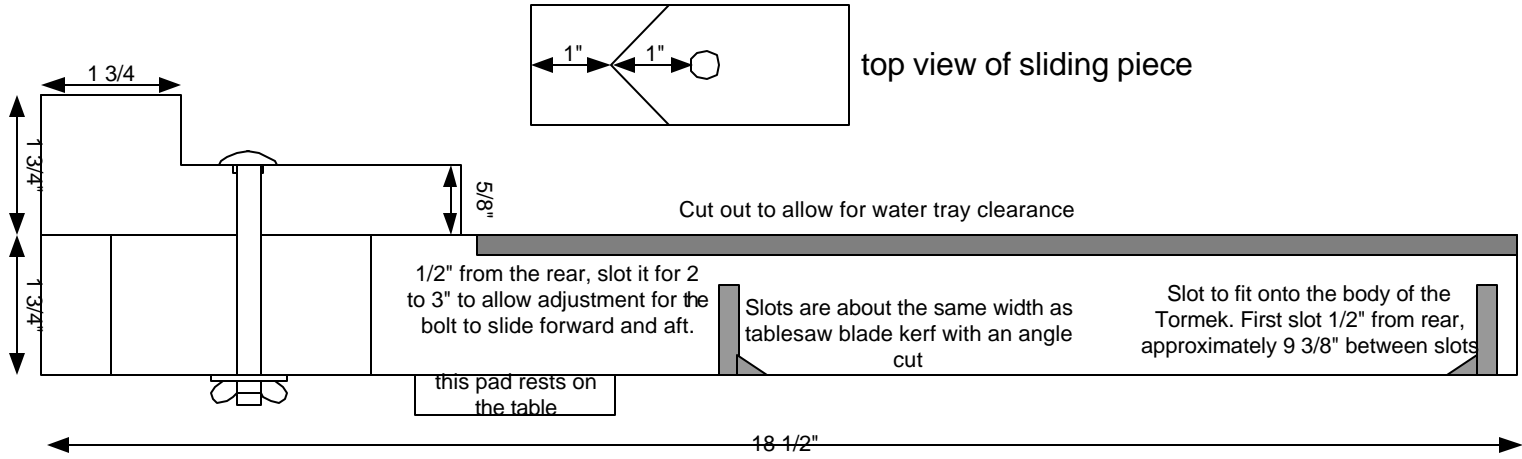


Use two pieces of Oak or Maple, slot with a router or use drill press and a file. The slot allows for fore and aft adjustment for initial setup and to compensate for the grinding wheel getting smaller with use



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